



Instructions for:
XPress Cut

Cut Settings

Cut in **REVERSE** (mirror)
Weed excess material

ADHERES TO:
100% Cotton, 100% Polyester
& 50/50 Cotton/Polyester Blend

For all plotting cutters:
45° blades are recommended

Vinyl Application

<i>100% Cotton</i>	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	3 - 4 bar	Medium
TEMPERATURE	150°C (305°F)	150°C (305°F)
TIME	12 seconds	12 seconds
PEEL	HOT	HOT

<i>100% Polyester</i>	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	3 bar	Medium
TEMPERATURE	145°C (295°F)	145°C (295°F)
TIME	10 seconds	10 seconds
PEEL	HOT	HOT

<i>50/50 Blend</i>	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	3 - 4 bar	Medium
TEMPERATURE	150°C (305°F)	150°C (305°F)
TIME	12 seconds	12 seconds
PEEL	HOT	HOT

Washing Resistance

Maximum Temp. **60°C (140°F)** / Softener: **YES** / Bleach: **YES** / Dryer: **YES** / Dry Cleaning: **YES**