

Instructions for:  
**FOREVER Laser-Dark (No-Cut) LowTemp**

**Printing Instructions**

Print image in REVERSE (mirror)  
Print from Multi-Bypass Tray  
Media Type Setting: **Transparency**

**CALIBRATION FOR OKI WHITE TONER SYSTEMS**

Toner Darkness Settings:  
C -> 0, M -> +2, Y -> +1, W -> -3  
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**Transfer Instructions**

**Step 1 - Marrying A & B Papers Together**

1. With the A-Foil facing with the mirrored image side facing up. Place the B-Paper (coated side facing down) on top of the A-Foil.
2. Place a sheet of parchment/silicone on top of the B-Paper to protect your top platen.
3. Press sheets at **305°F** for **120 seconds** with **3-5 bar (medium)** pressure.
4. Open the press and while the papers **ARE STILL HOT** begin to separate them in a **Slow and Fluent Motion**. **DO THIS WHILE KEEPING YOUR PAPERS ON THE LOWER PLATEN OF YOUR PRESS.**
5. Trim the edges of the A-Foil sheet after separation, as there is a small adhesive coating on the edges left by the marrying process.

**Step 2 - Pressing to Fabric/Item**

1. Place the textile or other substrate on the lower platen of the heat press.
2. Position your transfer on the textile or other substrate. *You can use thermal tape on the corners of the transfer to hold the transfer in place.*
3. Press to the textile or substrate.
4. Remove A-Foil after it is absolutely cold.
5. Repress transfer with parchment/silicone sheet for an additional 20-30 seconds (10-15 sec. for polyester) for matte finish and to increase the wash durability of the transfer.

Cotton: **305°F** for **30 sec.**, **5 bar**  
Polyester: **285°F** for **25 sec.**, **5 bar**  
Polypropylen: **220°F** for **30 sec.**, **5 bar**  
Blend Fabric: **300°F** for **30 sec.**, **5 bar**  
Paper/Carton: **210°F** for **15 sec.**, **1-2 bar**  
Nylon: **250°F - 270°F** for **30 sec.**, **5 bar**

**Quick Tips:**

- Use the heel of your hand to "roll" the transfer off of the garment.
- With fine detail graphics use heavy pressure when transferring to garment.

**WASHING:** Wash cold (Inside Out). Air dry for the best results! Cover transfer with protective sheet for ironing.

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*Delivering a superior level of service is how we grow your business!*

Instructions for:

## FOREVER Laser-Dark (No-Cut) LowTemp (Finishing)

### Printing Instructions

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### Finishing With Transfer Flock Sheets & Hot Stamping Foils

#### Finishing With Hot Stamping Foil

1. Print your design in black (must use a \*4 color black)
2. Press A-Foil with B-Paper for **120 seconds** with **3-5 bar (medium)** pressure
3. Press the transfer on the textile for **10 seconds** with **3-5 bar (medium)** pressure
4. Let the transfer complete cool and slowly peel A-Foil in a slow and smooth motion
5. Place your desired Hot Stamping Foil on your design and put a silicone sheet on top of it. Press for **30-45 seconds** at **(high pressure)**. **Use heavy pressure for best results!**
6. Remove the Hot Stamping Foil after it has complete cooled  
*Tip: Use a cloth to rub over the finished design to remove particles left by the Hot Stamping Foil*

#### Finishing With Transfer Flock Sheet

1. Print your design in the same color as the Flock sheet you want to use
2. Press A-Foil with B-Paper for **120 seconds** with **3-5 bar (medium)** pressure
3. Press the transfer on the textile for **10 seconds** with **3-5 bar (medium)** pressure
4. Let the transfer complete cool and slowly peel A-Foil in a slow and smooth motion
5. Place the desired Flock sheet on your design and press it for **2 minutes** at **390°F** with **(heavy pressure)**  
**Use heavy pressure for best results!**
6. Remove the Flock sheet only when its completely cool

**White Flock is only recommended for hard surfaces and other non washable surfaces!**

**\*4 color black consist of cyan, magenta, yellow, and white toner**

**WASHING:** Wash resistant up to 105°F

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